

Work Order ID 110878

110878

Page 1

January-08-14 12:36:46 PM

Item ID: D3832-13 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mesh (Lid)
 Start Date: 1/08/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 1/08/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 14-01-09 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3832	B								

100

0.00

100

SHEAR

Shear

Memo

0.00

Shear

1- cut mesh to length and at 27.375" wide, cut outs will be trim on assembly if necessary

14 CC 14-2-21

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

DAS
43
9-89 14-02-24

120

Identify as per dwg & Stock Location: _____

0.00

120

Packaging

Basket 411
Memo

0.00

Packaging

DAS
43
9-89 14-02-24

Page 2

14.02.24

Picklist Print

January-08-14 12:36:46 PM

Page 1

Work Order ID: 110878

Parent Item: D3832-13

Start Date: 1/08/14

Required Date: 1/08/14

Parent Item Name: Mesh (Lid)

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F Expanded Metal Flat SS		Purchased	No			100	sf	1,496.0000	17.7176	19		CC 14-2-21	

Location

Loc Qty

Loc Code

WA004

1496

M126899

99

M127024

640

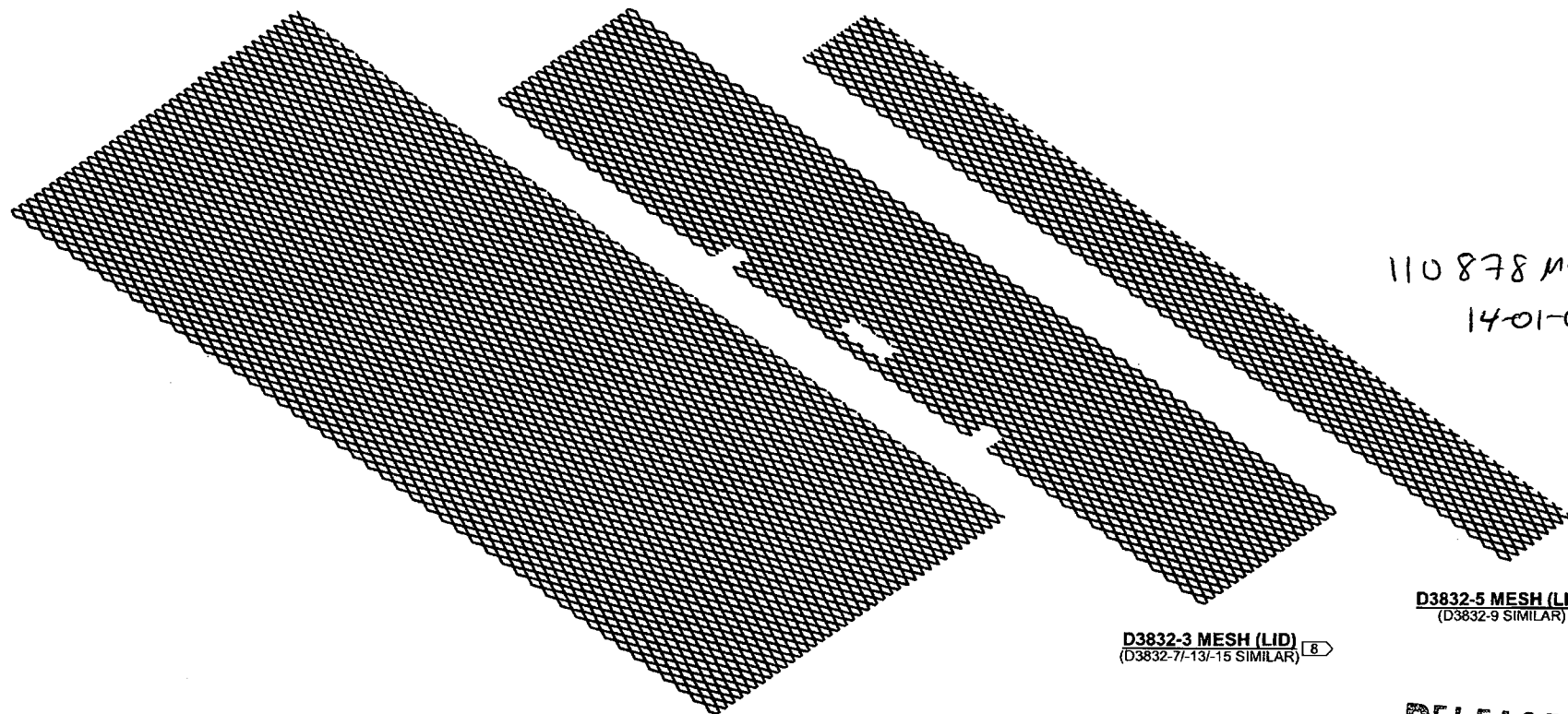
M127403

437

M127795

320

19.



D3832-1 MESH (BASE)
(D3832-11 SIMILAR)

D3832-3 MESH (LID)
(D3832-7/-13/-15 SIMILAR) [8]

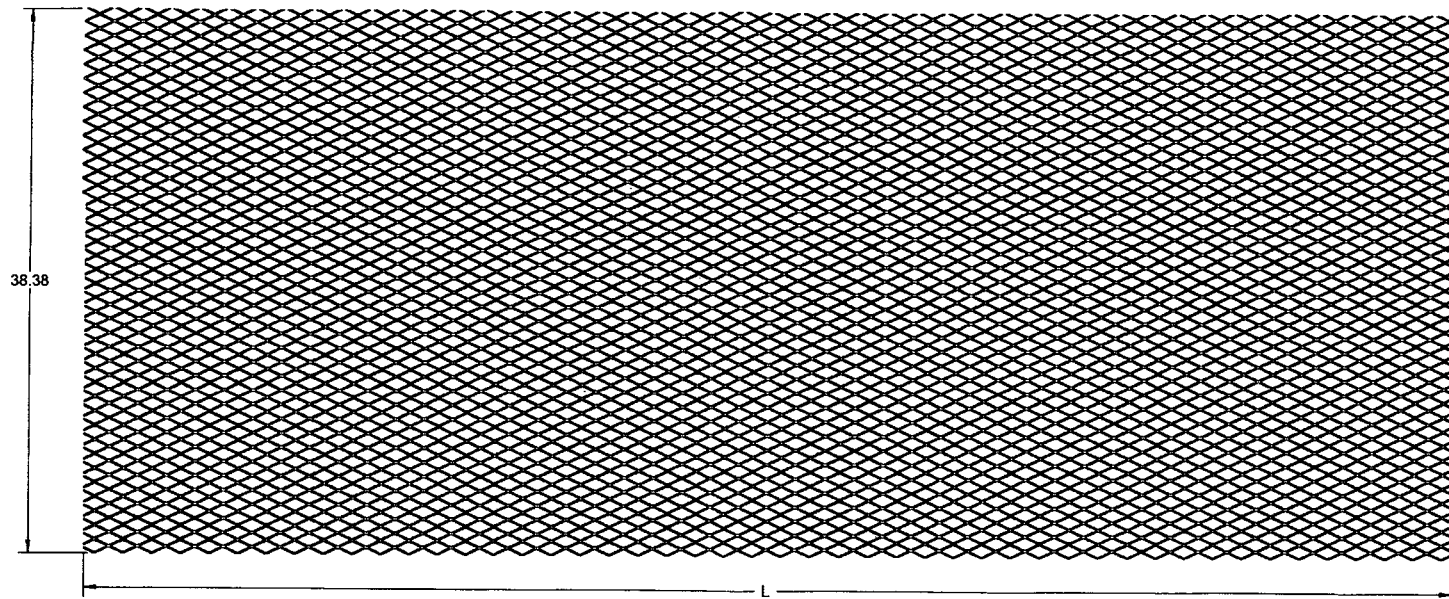
D3832-5 MESH (LID)
(D3832-9 SIMILAR)

RELEASED
2012-07-16
WP

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: PER APPROPRIATE TABLE
- 8) CUTOUTS IN D3832-3/-7/-13/-15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

B	ADDED D3832-7/-8/-11/-13/-15. REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. B
CHECKED		D3832	SHEET 1 OF 3
MFG. APPR.		TITLE	SCALE
APPROVED		MESH (LID)	NTS
DE APPR.		DATE 12.05.17	
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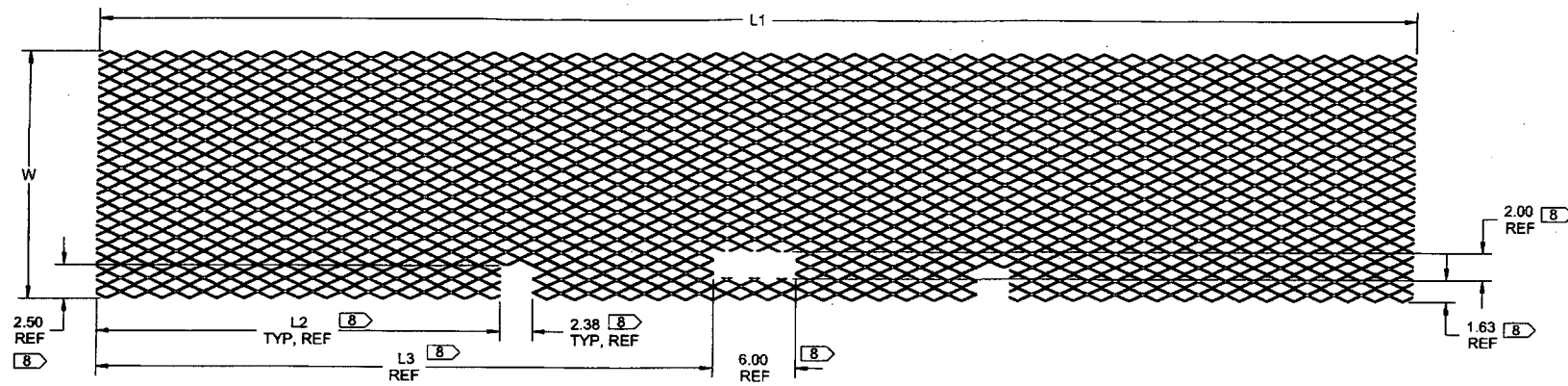
D3832-X MESH (BASE)



DART PART NUMBER	L	WEIGHT (lbs)
D3832-1	95.50	13.50
D3832-11	56.25	8.00

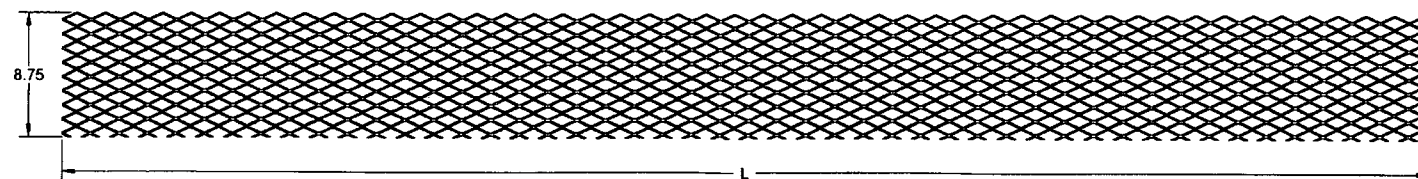
RELEASED
2012-07-16

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3832	REV. B
MFG. APPR.		SHEET 2 OF 3	
APPROVED		TITLE MESH (LID)	SCALE
DE APPR.		NTS	
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D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.69	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

RELEASED
2012-07-16

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. REV. B
MFG. APPR.		D3832 SHEET 3 OF 3
APPROVED		TITLE SCALE
DE APPR.		MESH (LID) NTS
DATE	12.05.17	

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